

Precision meets Motion

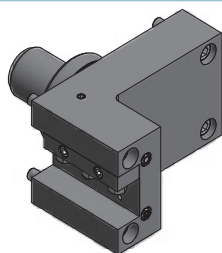


Werkzeugsysteme für Quick Turn Smart 200 / 300 / 350

Tool systems for Quick Turn Smart 200 / 300 / 350

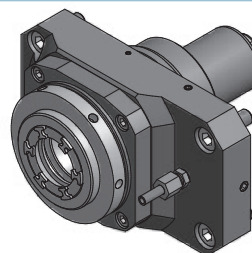
EWS
Tool Technologies

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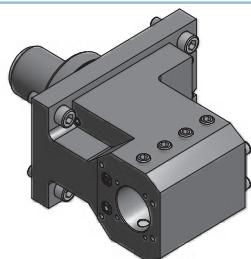
**Drehhalter /
Turning tool holder**

6.90.1



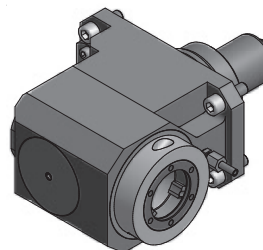
**Axial Bohr- und
Fräskopf /
Axial drilling and
milling head**

6.90.4 - 6.90.5



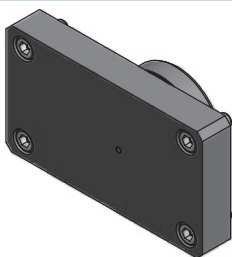
**Kombihalter/
Combi holder**

6.90.2



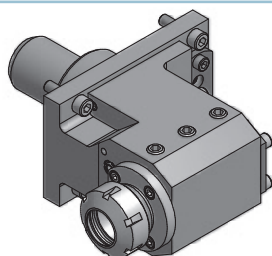
**Axial Fräskopf /
Axial milling head**

6.90.5 - 6.90.6



**Verschlussstopfen/
Plug**

6.90.3

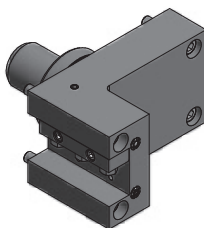
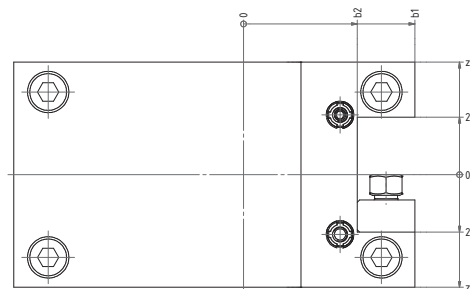
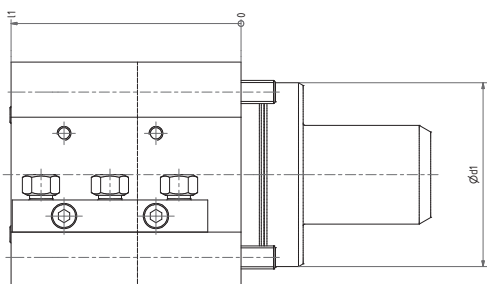


**Spannzangen-
aufnahme /
Collet chuck holder**

6.90.3

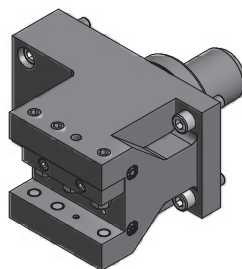
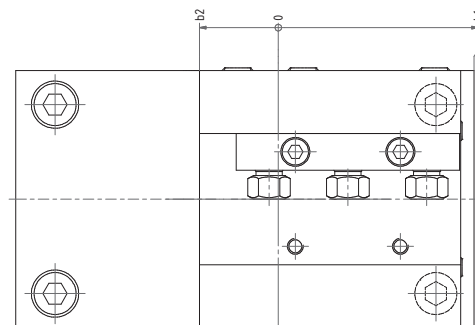
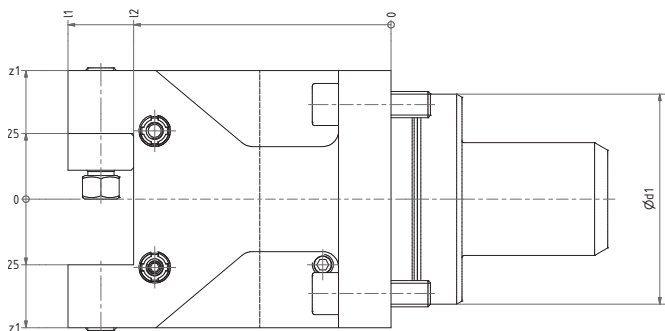


Vierkant Längsaufnahme links Turning holder left hand



Nr. / No.	Ød1	l1	b1	b2	z1
4.BMT25QSM200	68	75	64	39	47
4.BMT25QSM200Z90	68	75	90	65	47
4.BMT25QSM350	80	100	74,5	49,5	49

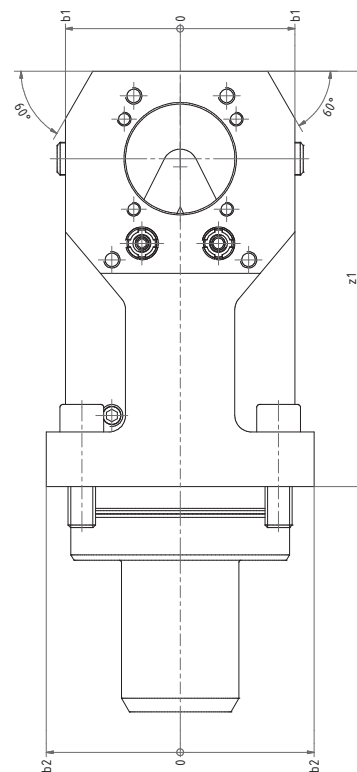
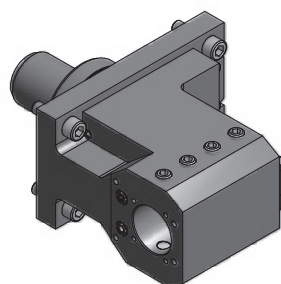
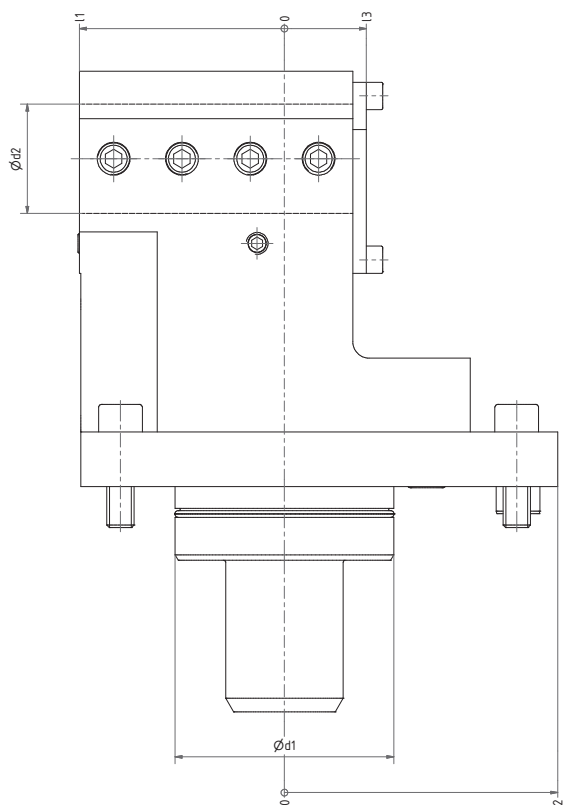
Vierkant Queraufnahme links Turning tool left hand



Nr. / No.	Ød1	l1	l2	b1	b2	z1
8.BMT25QSM200	68	98	73	64	30	47
8.BMT25QSM350	80	123	98	74,5	30	49

Kombihalter

Combi holder



für Innen- und Außenkühlung /
for internal and external cooling

Nr. / No.	Ød1	Ød2	l1	l2	l3	b1	b2	z1
17.BMT40QSM200	68	40	64	79	26	38	42	123
17.BMT40QSM350	80	40	75	100	30	42	49	152
17.BMT50QSM350	80	50	75	100	30	42	49	155

Reduzierhülsen / Reducing sleeves Ø 40

28.4032S	Ø32	28.4012S	Ø12
28.4025S	Ø25	28.4010S	Ø10
28.4020S	Ø20	28.4008S	Ø 8
28.4016S	Ø16		

andere Ø auf Anfrage / other Ø on request

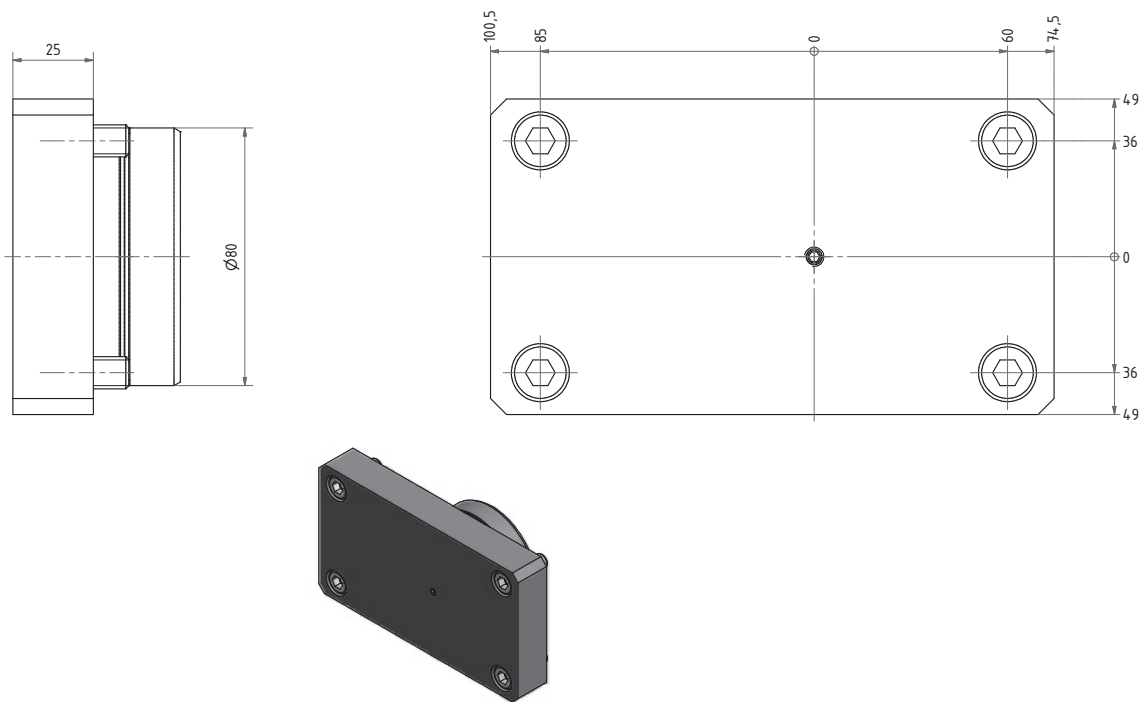
Reduzierhülsen / Reducing sleeves Ø 50

28.5040S	Ø40	28.5016S	Ø16
28.5032S	Ø32	28.5012S	Ø12
28.5025S	Ø25	28.5010S	Ø10
28.5020S	Ø20	28.5008S	Ø 8

andere Ø auf Anfrage / other Ø on request

Verschlussstopfen

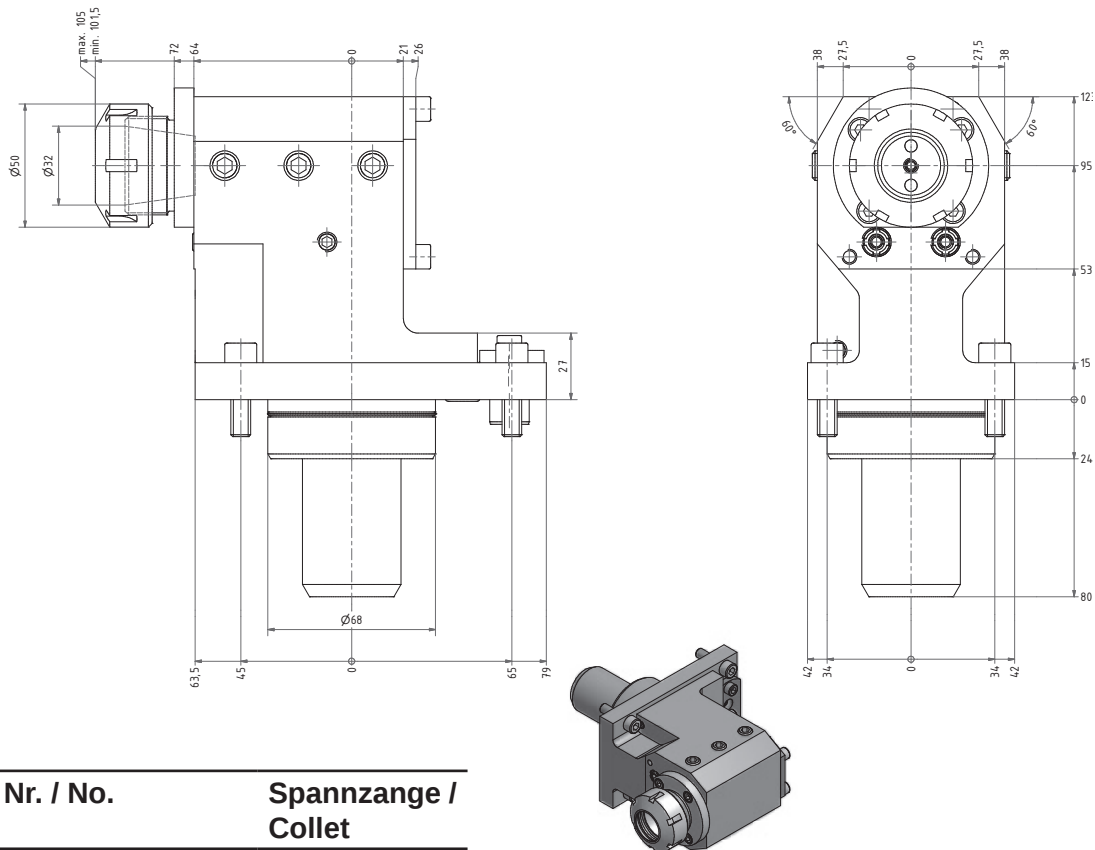
Plug



Nr./No.
29.BMTQSM350

Spannzangenaufnahme

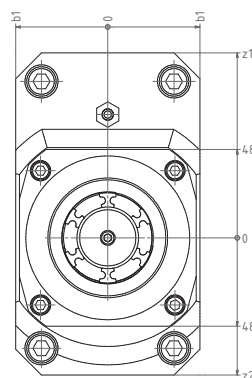
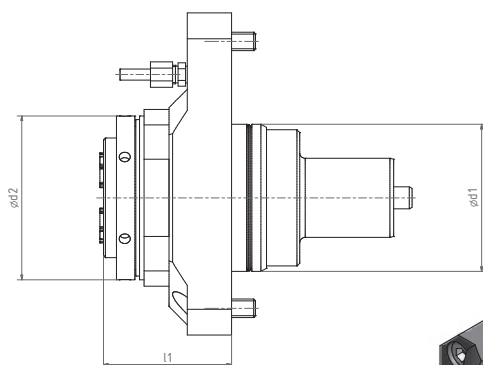
Collet chuck holder



Nr. / No.	Spannzange / Collet
31.BMT32QSM200	ER32 (3-20)

Axial Bohr- und Fräskopf

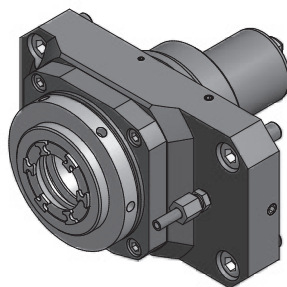
Axial drilling and milling head



Spannzangenaufnahme / Collet chuck

Innenmutter / internal nut

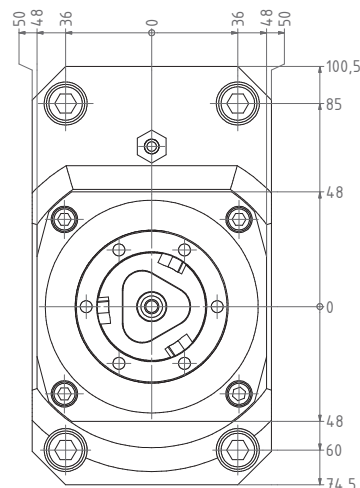
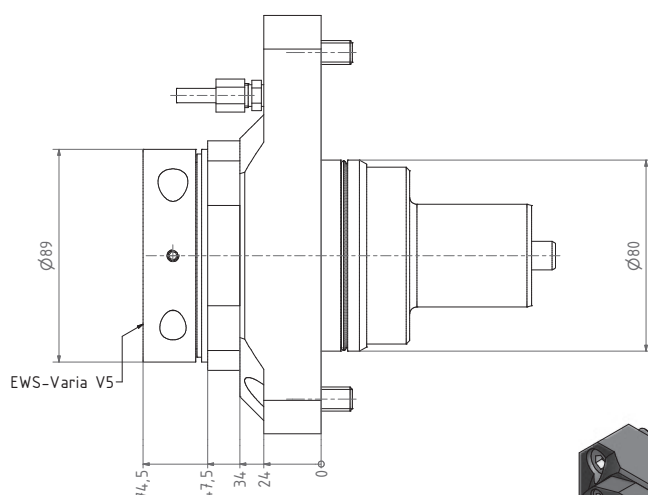
IK = Innenkühlung
IK = internal cooling



Nr. / No.	Spannzange/ Collet	Ød1	Ød2	l1	b1	z1	z2	i	n _{max} 1/min	T _{max} Nm
40.6832QSMBMTIM	ER32 (3-20)	68	80	54,6	43	75	54	1:1	6000	50
40.6832QSMBMTIKIM	ER32 (3-20)	68	80	54,6	43	75	54	1:1	6000	50
40.8040QSMBMTIM	ER40 (4-26)	80	89	70,5	50	100,5	74,5	1:1	6000	100
40.8040QSMBMTIKIM	ER40 (4-26)	80	89	70,5	50	100,5	74,5	1:1	6000	100

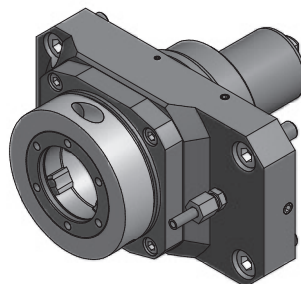
Axial Bohr- und Fräskopf

Axial drilling and milling head



EWS-Varia

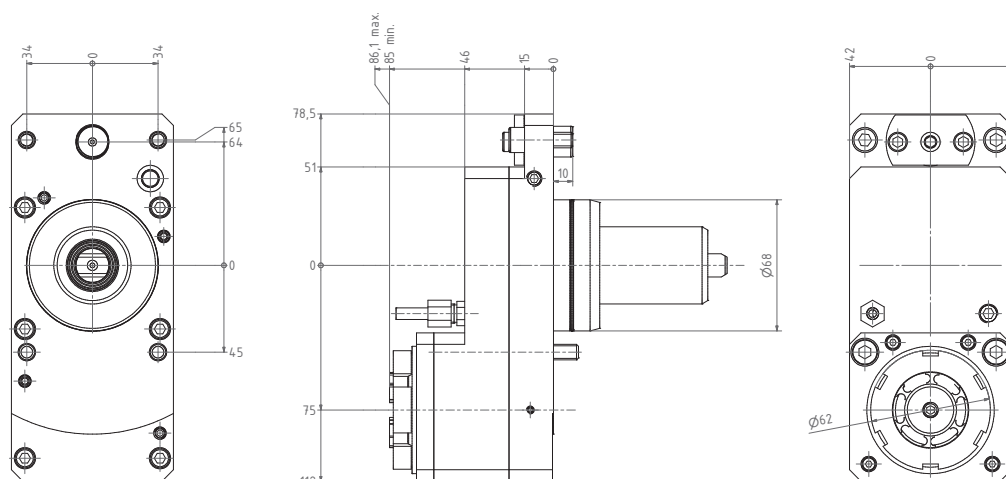
IK = Innenkühlung
IK = internal cooling



Nr. / No.	EWS-Varia	i	n _{max} 1/min	T _{max} Nm
40.80V5QSMBMT	V5	1:1	6000	100
40.80V5QSMBMTIK	V5	1:1	6000	100

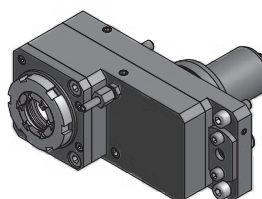
Axial Bohr- und Fräskopf

Axial drilling and milling head



Spannzangenaufnahme / Collet chuck

IK = Innenkühlung
IK = internal cooling



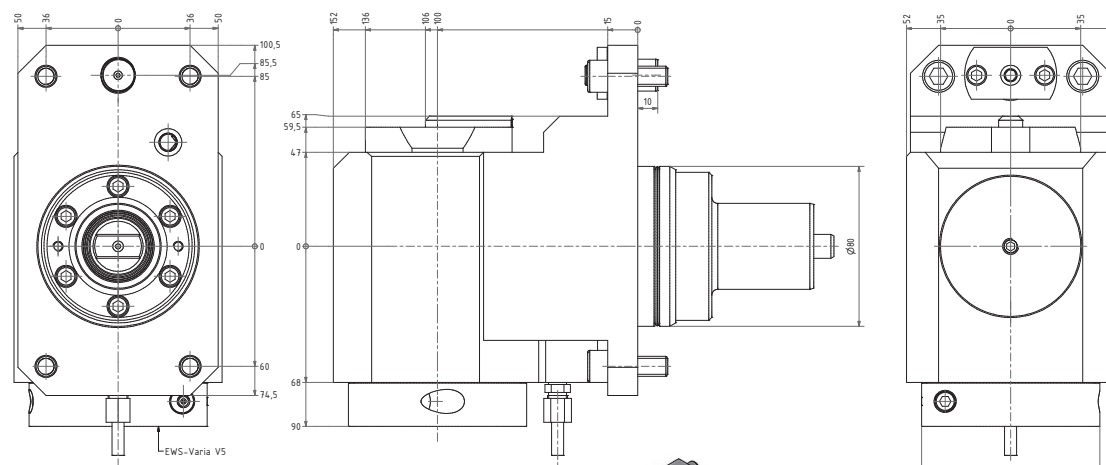
Innenmutter / internal nut

achsenversetzt / offset

Nr. / No.	Spannzange/ Collet	i	n _{max} 1/min	T _{max} Nm
50.6832QSMBMTGLIM	ER32 (3-20)	1:1	6000	50
50.6832QSMBMTIKGLIM	ER32 (3-20)	1:1	6000	50

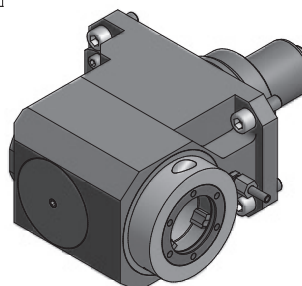
Radial Bohr- und Fräskopf

Radial drilling and milling head

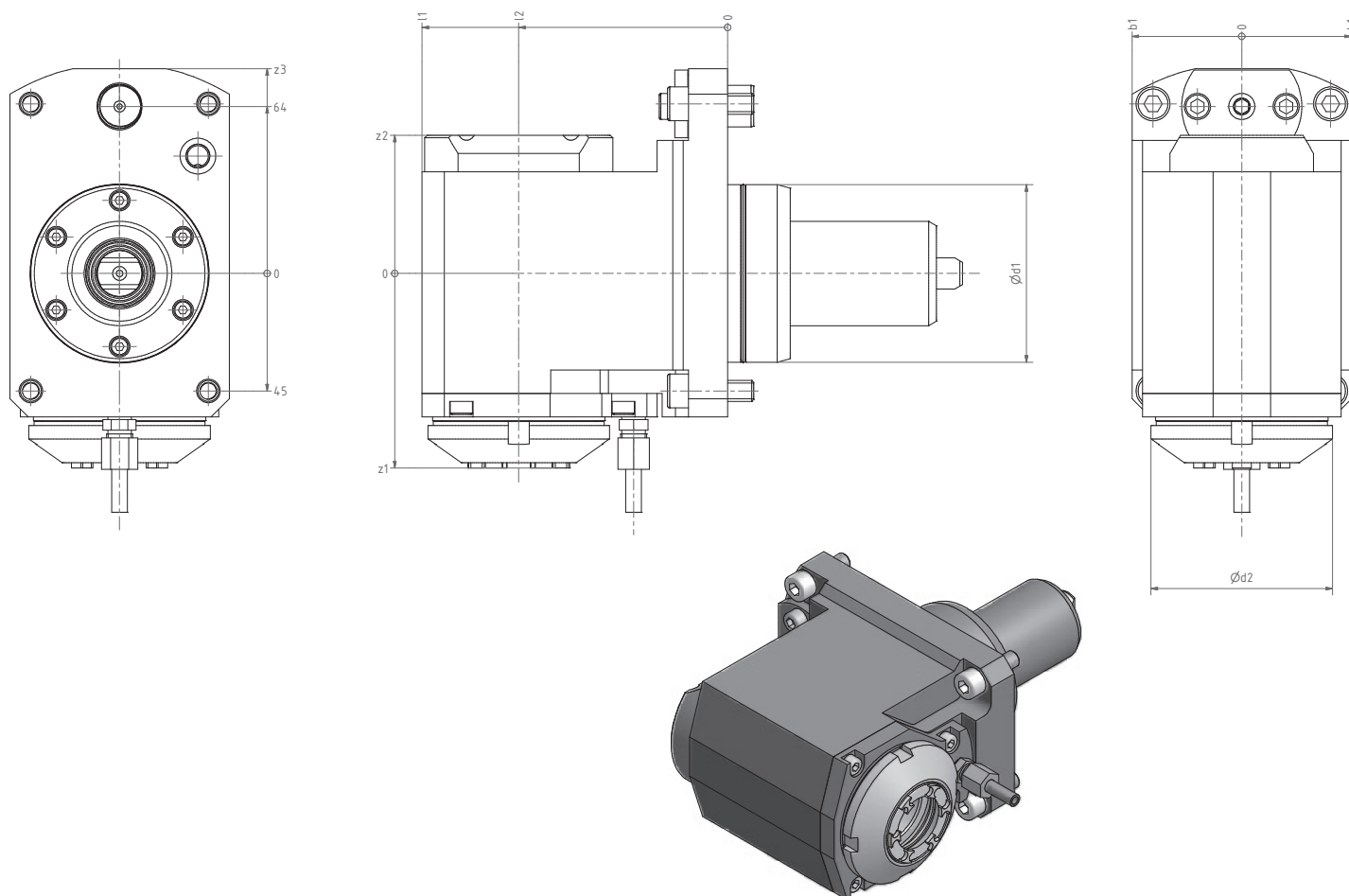


EWS-Varia

IK = Innenkühlung
IK = internal cooling



Nr. / No.	EWS-Varia	i	n _{max} 1/min	T _{max} Nm
60.80V5QSMBMT	V5	1:1	6000	100
60.80V5QSMBMTIK	V5	1:1	6000	100



Spannzangenaufnahme / Collet chuck

Innenmutter / internal nut

IK = Innenkühlung
IK = internal cooling

Nr. / No.	Spannzange/ Collet	Ød1	Ød2	l1	l2	b1	z1	z2	z3	i	n _{max} 1/min	T _{max} Nm
60.6832QSMBMTIM	ER32 (3-20)	68	70	117	80	42	73,6	53	78,5	1:1	6000	50
60.6832QSMBMTIKIM	ER32 (3-20)	68	70	117	80	42	73,6	53	78,5	1:1	6000	50
60.8040QSMBMTIM	ER40 (4-26)	80	89	152	100	52	87	65	100,5	1:1	6000	100
60.8040QSMBMTIKIM	ER40 (4-26)	80	89	152	100	52	87	65	100,5	1:1	6000	100



EWS Weigele GmbH & Co. KG

Maybachstraße 1 · D-73066 Uhingen
 Telefon +49(0)7161-93040-100
 Telefax +49(0)7161-93040-30
 E-Mail: info@ews-tools.de
www.ews-tools.de

WSW Spannwerkzeuge-Vertriebs GmbH

Maybachstr. 1 · D-73066 Uhingen
 Telefon +49(0)7161-93040-100
 Telefax +49(0)7161-93040-30
 E-Mail: info@wsw-collets.de
www.wsw-collets.de

Command Tooling Systems

13931 Sunfish Lake Blvd NW
 Ramsey · MN 55303 USA
 Telefon +1-763-576-6910
 Telefax +1-763-576-6911
support@commandtool.com
www.commandtool.com

EWS Korea Co. Ltd.

60-11 · Woongnam-Dong
 Changwon
 Kyoung-Nam Korea
 Telefon +82 55-267-8085
 Telefax +82 55-262-3118
 E-Mail: info@ewskorea.co.kr
www.ewskorea.co.kr

EWS Ltd.

Krassnaja str., 38
 600015 Vladimir
 Russland
 Telefon +7-4922-541160
 Telefax +7-4922-541160
 E-Mail: info@ews-russland.ru
www.ews-russland.ru

